METRIC CONVERSIONS C.1

MILLIMETERS TO INCHES (MM X 0.03937 = INCHES)								INCHES TO MILLIMETERS (INCHES X 25.40 = MM)							
mm	in.	mm	in.	mm	in.	mm	in.	in.	mm	in.	mm	in.	mm	in.	mm
.1	.0039	25	.9842	58	2.283	91	3.582	.001	.025	.6	15.240	1 15/16	49.21	3 5/16	84.14
.2	.0078	26	1.024	59	2.323	92	3.622	.002	.051	5/8	15.875	2	50.80	3 3/8	85.72
.3	.0118	27	1.063	60	2.362	93	3.661	.003	.076	11/16	17.462	2 1/16	52.39	3.4	86.36
.4	.0157	28	1.102	61	2.401	94	3.701	.004	.102	.7	17.780	2.1	53.34	3 7/16	87.31
.5	.0197	29	1.142	62	2.441	95	3.740	.005	.127	3/4	19.050	2 1/8	53.97	3 1/2	88.90
.6	.0236	30	1.181	63	2.480	96	3.779	.006	.152	.8	20.320	2 3/16	55.56	3 9/16	90.49
.7	.0275	31	1.220	64	2.519	97	3.819	.007	.178	13/16	20.638	2.2	55.88	3.6	91.44
.8	.0315	32	1.260	65	2.559	98	3.858	.008	.203	7/8	22.225	2 1/4	57.15	3 5/8	92.07
.9	.0354	33	1.299	66	2.598	99	3.897	.009	.229	.9	22.860	2.3	58.42	3 11/16	93.66
1	.0394	34	1.338	67	2.638	100	3.937	.010	.254	15/16	23.812	2 5/16	58.74	3.7	93.98
2	.0787	35	1.378	68	2.677	101	3.976	1/64	.397	1	25.40	2 3/8	60.32	3 3/4	95.25
3	.1181	36	1.417	69	2.716	102	4.016	.020	.508	1 1/16	26.99	2.4	60.96	3.8	96.52
4	.1575	37	1.456	70	2.756	103	4.055	.030	.762	1.1	27.94	2 7/16	61.91	3 13/16	96.84
5	.1968	38	1.496	71	2.795	104	4.094	1/32	.794	1 1/8	28.57	2 1/2	63.50	3 7/8	98.42
6	.2362	39	1.535	72	2.834	105	4.134	.040	1.016	1 3/16	30.16	2 9/16	65.09	3.9	99.06
7	.2756	40	1.575	73	2.874	106	4.173	.050	1.270	1.2	30.48	2.6	66.04	3 15/16	100.01
8	.3149	41	1.614	74	2.913	107	4.212	.060	1.524	1 1/4	31.75	2 5/8	66.67	4	101.6
9	.3543	42	1.653	75	2.953	108	4.252	1/16	1.588	1.3	33.02	2 11/16	68.26	4 1/16	102.19
10	.3937	43	1.693	76	2.992	109	4.291	.070	1.778	1 5/16	33.34	2.7	68.58	4.1	104.14
11	.4331	44	1.732	77	3.031	110	4.331	.080	2.032	1 3/8	34.92	2 3/4	69.85	4 1/8	104.77
12	.4724	45	1.772	78	3.071	111	4.370	.090	2.286	1.4	35.56	2.8	71.12	4 3/16	106.36
13	.5118	46	1.811	79	3.110	112	4.409	.1	2.540	1 7/16	36.51	2 13/16	71.44	4.2	106.68
14	.5512	47	1.850	80	3.149	113	4.449	1/8	3.175	1 1/2	38.10	2 7/8	73.02	4 1/4	107.95
15	.5905	48	1.890	81	3.189	114	4.488	3/16	4.762	1 9/16	39.69	2.9	73.66	4.3	109.22
16	.6299	49	1.929	82	3.228	115	4.527	.2	5.080	1.6	40.64	2 15/16	74.61	4 5/16	109.54
17	.6693	50	1.968	83	3.268	116	4.567	1/4	6.350	1 5/8	41.27	3	76.20	4 3/8	111.12
18	.7086	51	2.008	84	3.307	117	4.606	.3	7.620	1 11/16	42.86	3 1/16	77.79	4.4	111.76
19	.7480	52	2.047	85	3.346	118	4.645	5/16	7.938	1.7	43.18	3.1	78.74	4 7/16	112.71
20	.7874	53	2.086	86	3.386	119	4.685	3/8	9.525	1 3/4	44.45	3 1/8	79.37	4 1/2	114.30
21	.8268	54	2.126	87	3.425	120	4.724	.4	10.160	1.8	45.72	3 3/16	80.96	4 9/16	115.89
22	.8661	55	2.165	88	3.464	121	4.764	7/16	11.112	1 13/16	46.04	3.2	81.28	4.6	116.84
23	.9055	56	2.205	89	3.504	122	4.803	1/2	12.700	1 7/8	47.62	3 1/4	82.55	4 5/8	117.47
24	.9449	57	2.244	90	3.543	123	4.842	9/16	14.288	1.9	48.26	3.3	83.82	4 11/16	119.06

FASTENER TORQUE VALUES C.2

Torque specifications for specific components are listed in each section at the point of use. When converting to Newton-meters, use the formulas given under the metric chart. For all other steel fasteners, use the values listed in one of the tables below. In the English table, torque figures are listed in ft-lbs, except those marked with an asterisk (*), which are listed in **in-lbs**. In the metric table, figures are listed in Newton-meters.

⚠WARNING

The quality fasteners used on Buell motorcycles have specific strength, finish and type requirements to perform properly in the assembly and the operating environment. Use only genuine Buell replacement fasteners tightened to the proper torque. Substitution could cause fastener failure, which could result in death or serious injury.

English Torque Values

FASTENER	TYPE	MINIMUM TENSILE STRENGTH	MATERIAL	BODY SIZE OR OUTSIDE DIAMETER																
				# (number)							in. (inches)									
				2	3	4	5	6	8	10	1/4	5/16	3/8	7/16	1/2	9/16	5/8	3/4	7/8	1
	SAE 2 STEEL	74,000 PSI	LOW CARBON								6	12	20	32	47	69	96	155	206	310
	SAE 5 STEEL	120,000 PSI	MEDIUM CARBON HEAT TREAT						14*	22*	10	19	33	54	78	114	154	257	382	587
	SAE 7 STEEL	133,000 PSI	MEDIUM CARBON ALLOY								13	25	44	71	110	154	215	360	570	840
	SAE 8 STEEL	150,000 PSI	MEDIUM CARBON ALLOY								14	29	47	78	119	169	230	380	600	900
	SAE 8 STEEL	150,000 PSI	MEDIUM CARBON ALLOY								14	29	47	78	119	169	230	380	600	900
	SOCKET SET SCREW	212,000 PSI	HIGH CARBON QUENCHED TEMPERED					9*	16*	30*	70*	140*	18	29	43	63	100	146		
	STUDS			Use SAE 2, 5 and 8 values when grade is known, with nut of sufficient strength.																

*Torque values in **in-lbs.**

Metric Torque Values

FASTENER	TYPE	MINIMUM TENSILE STRENGTH	MATERIAL	BODY SIZE OR OUTSIDE DIAMETER																
				# (number)							mm (millimeters)									
				2	3	4	5	6	8	10	6.4	7.9	9.5	11.1	12.7	14.3	15.9	19.1	22.2	25.4
	SAE 2 STEEL	5,202 kg/cm^2	LOW CARBON								8.3	16.6	27.7	44.3	65.0	95.4	132.8	214.4	283.5	428.7
	SAE 5 STEEL	8,436 kg/cm^2	MEDIUM CARBON HEAT TREAT						1.6	2.5	13.8	26.3	45.6	74.7	107.9	157.7	213.0	355.4	528.3	811.8
	SAE 7 STEEL	9,350 kg/cm^2	MEDIUM CARBON ALLOY								18.0	34.6	60.8	98.2	152.1	213.0	297.3	497.9	788.3	1161.7
	SAE 8 STEEL	10,545 kg/cm^2	MEDIUM CARBON ALLOY								19.4	40.1	65.0	107.9	164.6	233.7	318.1	525.5	829.8	1220.0
	SAE 8 STEEL	10,545 kg/cm^2	MEDIUM CARBON ALLOY								19.4	40.1	65.0	107.9	164.6	233.7	318.1	525.5	829.8	1220.0
	SOCKET SET SCREW	14,904 kg/cm^2	HIGH CARBON QUENCHED TEMPERED					1.0	1.8	3.4	8.1	16.1	24.9	40.1	59.5	87.1	138.3	201.9		
	STUDS			Use SAE 2, 5 and 8 values when grade is known, with nut of sufficient strength.																

foot-pounds **(ft-lbs) x 1.356 =** Newton-meters **(Nm)**

inch-pounds **(in-lbs) x 0.113 =** Newton-meters **(Nm)**